

Skill name

Joinery

Criteria

Mark

A	DRAWING - SET OUT	5,00
B	INTERNAL JOINTS	20,00
C	EXTERNAL JOINTS	25,00
D	FINISH AND APPEARANCE	20,00
E	COMFORMITY	5,00
F	MEASUREMENTS	20,00
G	MATERIAL	5,00

Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
A1	DRAWING - LINE WORK - FLAT PANEL	S	Consistency of Linework	
		S	Line types are present and correct to drawing	
		S	line weights	
		S	Neatness	
A2	DRAWING - JOINT DETAILS - FLAT PANEL	O	Joint (Window) A	
		O	Joint (Window) B	
		O	Joint (Window) C	
		O	Joint (Window) D	
		O	Joint (Window) E	
		O	Joint (Window) F	
		O	Joint (Window) G	

A3	DRAWING - PRIMARY MEASUREMENTS - FLAT PROJECT	<input type="radio"/> Joint (Window) H <input type="radio"/> Joint (Window) I <input type="radio"/> Measurement A <input type="radio"/> Measurement B <input type="radio"/> Measurement C		
A4	DRAWING - SECONDARY MEASUREMENTS - FLAT PROJECT	<input type="radio"/> Measurement D <input type="radio"/> Measurement E <input type="radio"/> Measurement F <input type="radio"/> Measurement G <input type="radio"/> Measurement H <input type="radio"/> Measurement I <input type="radio"/> Measurement J		
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
B1	INTERNAL JOINTS - FLAT PROJECT	<input type="radio"/> Position A (refer to drawing) <input type="radio"/> Position B <input type="radio"/> Position C <input type="radio"/> Position D <input type="radio"/> Position E <input type="radio"/> Position F <input type="radio"/> Position G		

B2	INTERNAL JOINTS - 3D	S	Position H	
		S	Position I	
		S	Position A	
		S	Position B	
		S	Position C	
		S	Position D	
		S	Position E	
		S	Position F	
		S	Position G	
		S	Position H	
		S	Position I	
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
C1	EXTRENAL JOINTS - FLAT PROJECT	O	Joint A - side 1 FACE	
		O	Joint A - side 2 TOP	
		O	Joint A - side 3 BACK	
		O	Joint A - side 4 OUTSIDE	
		O	Joint A - Joint according to the drawing	
		O	Joint B - side 1 FACE	
		O	Joint B - side 2 TOP	
		O	Joint B - side 3 BACK	
		O	Joint B - side 4 OUTSIDE	
		O	Joint B - Joint according to the drawing	

C2 EXTERNAL JOINTS - 3D

- Joint C - side 1 FACE
- Joint C - side 2 BOTTOM OF CURVE
- Joint C - side 3 BACK
- Joint C - side 4 TOP OF CURVE
- Joint C - Joint according to the drawing
- Joint D - side 1 FACE
- Joint D - side 2 BOTTOM OF CURVE
- Joint D - side 3 BACK
- Joint D - side 4 TOP OF CURVE
- Joint D - Joint according to the drawing
- Joint E - side 1 FACE
- Joint E - side 2 BOTTOM
- Joint E - side 3 BACK
- Joint E - side 4 EDGE
- Joint E - Joint according to the drawing
- Joint F - side 1 FACE
- Joint F - side 2 BOTTOM
- Joint F - side 3 BACK
- Joint F - side 4 EDGE
- Joint F - Joint according to the drawing
- Joint G - side 1 FACE
- Joint G - side 2 INSIDE
- Joint G - side 3 BACK
- Joint G - side 4 OUTSIDE
- Joint G - Joint according to the drawing
- Joint H - side 1 FACE
- Joint H - side 2 INSIDE
- Joint H - side 3 BACK
- Joint H - side 4 OUTSIDE
- Joint H - Joint according to the drawing
- Joint I - side 1 FACE
- Joint I - side 2 JOINT CENTRE
- Joint I - side 3 BACK
- Joint I - Joint according to the drawing

- Joint A - side 1 FACE
- Joint A - side 2 TOP
- Joint A - side 3 BACK
- Joint A - side 4 BOTTOM

- Joint A - Joint according to the drawing
- Joint B - side 1 FACE
- Joint B - side 2 TOP
- Joint B - side 3 BACK
- Joint B - side 4 BOTTOM
- Joint B - Joint according to the drawing
- Joint C - side 1 TOP
- Joint C - side 2 UNDERSIDE OF TREAD
- Joint C - side 3 BACK
- Joint C - side 4 BOTTOM
- Joint C - Joint according to the drawing
- Joint D - side 1 TOP
- Joint D - side 2 UNDERSIDE OF TREAD
- Joint D - side 3 BACK
- Joint D - side 4 BOTTOM
- Joint D - Joint according to the drawing
- Joint E - side 1 TOP INTO POST
- Joint E - side 2 BOTTOM INTO POST
- Joint E - side 3 SIDE INTO POST
- Joint E - side 4 BOTTOM OF SIDE PANEL AND BOTTOM TREAD
- Joint E - Joint according to the drawing
- Joint F - side 1 TOP INTO POST
- Joint F - side 2 BOTTOM INTO POST
- Joint F - side 3 SIDE INTO POST
- Joint F - side 4 BOTTOM OF SIDE PANEL AND BOTTOM TREAD
- Joint F - Joint according to the drawing
- Joint G - side 1 FACE
- Joint G - side 2 TOP
- Joint G - side 3 INSIDE
- Joint G - Joint according to the drawing
- Joint H - side 1 OUTSIDE
- Joint H - side 2 INSIDE TOP
- Joint H - side 3 INSIDE BOTTOM
- Joint H - side 4 FRONT EDGE
- Joint H - Joint according to the drawing
- Joint I - side 1 OUTSIDE
- Joint I - side 2 INSIDE TOP
- Joint I - side 3 INSIDE BOTTOM
- Joint I - side 4 FRONT EDGE

Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
		O	Joint I - Joint according to the drawing	
D1	CURVED SHAPES - FLAT PANEL	S	Curved shapes - TOP EDGE	
		S	Curved shapes - BOTTOM EDGE	
		S	Curved shapes - CHAMFER TOP EDGE	
		S	Curved shapes - CHAMFER BOTTOM EDGE	
		S	Curved shapes - REBATE BOTTOM EDGE	
D2	SURFACE FINISH - FLAT PANEL	S	Face	
		S	Internal edge	
		S	Back	
		S	External edge	
		S	Chamfers	
		S	Rebates	
D3	ARRIS FINISH - FLAT PANEL	S	External Front face	
		S	External Back face	
		S	Internal Front face	
		S	Internal Back face	
		S	Moulding Profiles Front face	
		S	Rebates	
		S	Grooves	
D4	TWIST - FLAT PANEL	O	Line from joints A / B to E / F	
		O	Line from joints A / E to B / F	
D5	SQUARENESS - FLAT PANEL	O	Diagonals - from line A/F and B/E	
D6	CURVED SHAPES - 3D	S	Curve to bottom edge of top rail	

D7	SURFACE FINISH - 3D	S	Bottom Tread	
		S	Top Tread	
		S	Front panel	
		S	Left side	
		S	Right side	
		S	Posts	
		S	Top Rail	
		S	Middle Rail	
		S	Bottom Rail	
		S	Chamfer	
D8	ARRIS FINISH - 3D	S	Bottom Tread	
		S	Top Tread	
		S	Front panel	
		S	Left side	
		S	Right side	
		S	Top Rail	
		S	Middle Rail	
		S	Bottom Rail	
D9	TWIST - 3D	O	Lay post flat on the Panel saw to check	
D10	SQUARENESS - 3D	O	Left post to Top tTread	
		O	Left post to Bottom tread	
		O	Right post to top tread	
		O	Right post to Bottom Tread	
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
E1	COMFORMITY - FLAT PANEL			

E2	COMFORMITY - 3D PROJECT	<input type="radio"/> Missing component <input type="radio"/> Non conformities <input type="radio"/> Missing Component <input type="radio"/> Not conforming to drawing <input type="radio"/> Repair by filling with a piece of Timber <input type="radio"/> Incorrect method of fixing	
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description
F1	PRIMARY MEASUREMENTS - FLAT PANEL	<input type="radio"/> Measurement A <input type="radio"/> Measurement B <input type="radio"/> Measurement C	
F2	SECONDARY MEASUREMENTS - FLAT PANEL	<input type="radio"/> Measurement D <input type="radio"/> Measurement E <input type="radio"/> Measurement F <input type="radio"/> Measurement G <input type="radio"/> Measurement H <input type="radio"/> Measurement I <input type="radio"/> Measurement J	

F3 PRIMARY MEASUREMENTS - 3D

- Position A
- Position B
- Position C
- Position D

F4 SECONDARY MEASUREMENTS - 3D

- Position E
- Position F-1
- Position F-2
- Position G -1
- Position G -2
- Position H
- Position I - 1
- Position I - 1
- Position J
- Position K-1
- Position K-2
- Position L-1
- Position L-2
- Position M-1
- position M-2

Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
G1	MATERIAL - FLAT PANEL	O	Extra use of Material	
G2	MATERIAL -3D	O	Extra use of Material	

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Consistency to the detail of drawing		4	0,50
Object lines, hidden lines, break lines		4	0,50
Similarity of lineweights		4	0,50
Cleanliness of drawing and the linework and marks on dra		4	0,50
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,10
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,10
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,15
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,15
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,15
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,15
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,10

Criterion
A

Total
Mark

5,00

All linework EXACT as drawing - Yes = 100% No = 0%		4	0,10
All linework EXACT as drawing - Yes = 100% No = 0%		4	0,10
Measurement to be taken at the top point OUTSIDE of frame 250mm Measurements within 1mm = 0.3 marks, within 2 mm = 0.1		4	0,30
Measurement to be taken from the MIDDLE point outside of frame 900mm Measurements within 1mm = 0.3 marks, within 2 mm = 0.1		4	0,30
Measurement to be taken at the bottom point OUTSIDE of frame 950mm Measurements within 1mm = 0.3 marks, within 2 mm = 0.1		4	0,30
Measurement to be taken at the top most point inside the frame 168mm Measurements within 1mm = 0.10 marks, over 1mm = 0 marks		4	0,14
Measurement to be taken in middle of the frame between the top and bottom 395mm Measurements within 1mm = 0.10 marks, over 1mm = 0 marks		4	0,14
Measurement to be taken at the inside point from the curve 327mm Measurements within 1mm = 0.15 marks, over 1mm = 0 marks		4	0,15
Measurement to be taken at the inside point from the curve 327mm Measurements within 1mm = 0.15 marks, over 1mm = 0 marks		4	0,15
Measurement to be taken at the inside top point of the glass 329mm Measurements within 1mm = 0.10 marks, over 1mm = 0 marks		4	0,14
Measurement to be taken at the inside point of the curve of the glass 328mm Measurements within 1mm = 0.10 marks, over 1mm = 0 marks		4	0,14
Measurement to be taken at the inside point of the curve of the glass 328mm Measurements within 1mm = 0.10 marks, over 1mm = 0 marks		4	0,14
Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,00
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,00
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,50
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,50
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,25
cleanliness of joint/shoulder, neatness and cleanliness when working		6	1,25
cleanliness of joint/shoulder, neatness and cleanliness when working		6	0,75

Criterion B Total Mark 20,00

cleanliness of joint/shoulder, neatness and cleanliness wh	6	0,50
cleanliness of joint/shoulder, neatness and cleanliness wh	6	1,25
cleanliness of joint/shoulder, neatness and cleanliness wh Right Side Post and Top Rail	6	0,75
cleanliness of joint/shoulder, neatness and cleanliness wh Left Side Post and Top rail	6	0,75
cleanliness of joint/shoulder, neatness and cleanliness wh Right Side Post / Top Tread and middle rail	6	1,00
cleanliness of joint/shoulder, neatness and cleanliness wh Left Side Post / Top Tread and Middle Rail	6	1,00
cleanliness of joint/shoulder, neatness and cleanliness wh Right Side Post / Bottom Tread and bottom rail to be mark	6	1,00
cleanliness of joint/shoulder, neatness and cleanliness wh Left Side Post / Bottom Tread and bottom rail to be marke	4	1,00
cleanliness of joint/shoulder, neatness and cleanliness wh Bottom Tread aand front upright component to be Marked	4	1,50
cleanliness of joint/shoulder, neatness and cleanliness wh Left Side Tread / Post and upright componient must be ma	4	1,50
cleanliness of joint/shoulder, neatness and cleanliness wh Right Side Tread / Post and upright componient must be n	4	1,50

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,61 - Up to 0.3mm =		7	0,61
Yes= 100% No = 0%		7	0,10
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,18 - Up to 0.3mm =		7	0,18
A GAP in the Joint Within 0.15mm = 0,61 - Up to 0.3mm =		7	0,61
Yes= 100% No = 0%		7	0,10

Criterion C Total Mark 25,00

A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,30 - Up to 0.3mm =	7	0,30
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
Yes= 100% No = 0%	7	0,20
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,30 - Up to 0.3mm =	7	0,30
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
Yes= 100% No = 0%	7	0,20
A GAP in the Joint Within 0.15mm = 0,24 - Up to 0.3mm =	7	0,24
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,24 - Up to 0.3mm =	7	0,24
A GAP in the Joint Within 0.15mm = 0,38 - Up to 0.3mm =	7	0,38
Yes= 100% No = 0%	7	0,14
A GAP in the Joint Within 0.15mm = 0,24 - Up to 0.3mm =	7	0,24
A GAP in the Joint Within 0.15mm = 0,50 - Up to 0.3mm =	7	0,50
A GAP in the Joint Within 0.15mm = 0,24 - Up to 0.3mm =	7	0,24
A GAP in the Joint Within 0.15mm = 0,38 - Up to 0.3mm =	7	0,38
Yes= 100% No = 0%	7	0,14
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
Yes= 100% No = 0%	7	0,11
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
A GAP in the Joint Within 0.15mm = 0,16 - Up to 0.3mm =	7	0,16
Yes= 100% No = 0%	7	0,11
A GAP in the Joint Within 0.15mm = 0,44 - Up to 0.3mm =	7	0,44
A GAP in the Joint Within 0.15mm = 0,44 - Up to 0.3mm =	7	0,44
A GAP in the Joint Within 0.15mm = 0,44 - Up to 0.3mm =	7	0,44
Yes= 100% No = 0%	7	0,18
A GAP in the Joint within 0,15 mm = 0,40 - Up to and inclu	8	0,40
A GAP in the Joint within 0,15 mm = 0,25 - Up to and inclu	8	0,25
A GAP in the Joint within 0,15 mm = 0,40 - Up to and inclu	8	0,40
A GAP in the Joint within 0,15 mm = 0,25 - Up to and inclu	8	0,25

Yes = 100% No = 0%	8	0,20
A GAP in the Joint within 0,15 mm = 0,40 - Up to and inclu	8	0,40
A GAP in the Joint within 0,15 mm = 0,25 - Up to and inclu	8	0,25
A GAP in the Joint within 0,15 mm = 0,40 - Up to and inclu	8	0,40
A GAP in the Joint within 0,15 mm = 0,25 - Up to and inclu	8	0,25
Yes = 100% No = 0%	8	0,20
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
Yes = 100% No = 0%	8	0,12
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
A GAP in the Joint within 0,15 mm = 0,22 - Up to and inclu	8	0,22
Yes = 100% No = 0%	8	0,12
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
Yes = 100% No = 0%	8	0,22
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
A GAP in the Joint within 0,15 mm = 0,32 - Up to and inclu	8	0,32
Yes = 100% No = 0%	8	0,22
A GAP in the Joint within 0,15 mm = 0,45 - Up to and inclu	8	0,45
A GAP in the Joint within 0,15 mm = 0,45 - Up to and inclu	8	0,45
A GAP in the Joint within 0,15 mm = 0,35 - Up to and inclu	8	0,35
Yes = 100% No = 0%	8	0,25
A GAP in the Joint within 0,15 mm = 0,80 - Up to and inclu	8	0,80
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16
Yes = 100% No = 0%	8	0,22
A GAP in the Joint within 0,15 mm = 0,80 - Up to and inclu	8	0,80
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16
A GAP in the Joint within 0,15 mm = 0,16 - Up to and inclu	8	0,16

Yes = 100% No = 0%

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
		8	0,22
Smoothness of curve - Check for bumps and flow of curve		5	0,25
Smoothness of curve - Check for bumps and flow of curve		5	0,75
Smoothness of curve - Check for bumps and flow of curve		5	0,15
Smoothness of curve - Check for bumps and flow of curve		5	0,35
Smoothness of curve - Check for bumps and flow of curve		5	0,25
Smoothness of Face by feel with hand		9	0,80
Smoothness of internal edge by feel with hand		9	0,60
Smoothness of Back surface by feel with hand		9	0,80
Smoothness of External edge by feel with hand		9	0,60
Smoothness of Chamfers by feel with hand		9	0,35
Smoothness of Rebates by feel with hand		9	0,35
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Smoothness of ARRIS by feel with hand		8	0,25
Winding sticks to check for twist		4	0,75
Within .5mm = 0,75- Up to an including 1mm = 0,53 - Up to			
Winding sticks to check for twist		4	0,75
Within .5mm = 0,75- Up to an including 1mm = 0,53 - Up to			
Ensure that measurements are taken with Competitors me		4	1,50
Within 1mm = 1.5 - Up to an including 2mm = 1,05 - Up to			
Smoothness of curve - Check for bumps and flow of curve		5	0,75

Criterion D Total Mark 20,00

Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of all Faces by feel with hand		9	0,50
Smoothness of ARRIS by feel with hand		8	0,16
Smoothness of ARRIS by feel with hand		8	0,15
Smoothness of ARRIS by feel with hand		8	0,16
Smoothness of ARRIS by feel with hand		8	0,16
Smoothness of ARRIS by feel with hand		8	0,16
Smoothness of ARRIS by feel with hand		8	0,16
Smoothness of ARRIS by feel with hand		8	0,15
Smoothness of ARRIS by feel with hand		8	0,15
Within .5mm = 1.5- Up to an including 1mm = 1,05 - Up to		4	1,50
Ensure that measurements are taken with Competitors me		4	0,40
Within 1mm = ,40 - Up to an including 2mm = ,28 - Up to a		4	0,35
Ensure that measurements are taken with Competitors me		4	0,40
Within 1mm = ,35 - Up to an including 2mm = 0,25 - Up to		4	0,35
Ensure that measurements are taken with Competitors me		4	0,40
Within 1mm = ,40 - Up to an including 2mm = ,28 - Up to a		4	0,35
Ensure that measurements are taken with Competitors me		4	0,35
Within 1mm = ,35 - Up to an including 2mm = 0,25 - Up to		4	0,35
Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark

Criterion E Total Mark 5,00

No missing component 100% 1.0 ; 1 missing component 5	2	1,00
Full conformity 100% 1.5; 1 non conformity 50% 0,75; 2 or	2	1,50
No missing component 100% 0.8 ; 1 missing component 5	2	0,80
Full conformity 100% 0.8; 1 non conformity 50% 0,40; 2 or	2	0,80
Repacment piece YES/NO	2	0,45
Incorrect fixing YES/NO (screws)	2	0,45

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
measurements within 1 mm = 1.40 marks, within 2 mm = 0	250mm	4	1,40
Measurement to be taken at the top point OUTSIDE of fra			
Measurements are taken with Competitors measuring tool			
measurements within 1 mm = 1,65 marks, within 2 mm = 0	900mm	4	1,65
Measurement to be taken from the MIDDLE point outside			
Measurements are taken with Competitors measuring tool			
measurements within 1 mm = 1,65 marks, within 2 mm = 0	950mm	4	1,65
Measurement to be taken at the bottom point OUTSIDE of			
Measurements are taken with Competitors measuring tool			
measurements within 1 mm = .40 marks, within 2 mm = 0	168mm	1	0,40
Measurement to be taken at the top most point inside the			
measurements within 1 mm = .40 marks, within 2 mm = 0	395mm	1	0,40
Measurement to be taken in middle of the frame between			
measurements within 1 mm = .40 marks, within 2 mm = 0	327mm	1	0,40
Measurement to be taken at the inside point from the curv			
measurements within 1 mm = .40 marks, within 2 mm = 0	327mm	1	0,40
Measurement to be taken at the inside point from the curv			
measurements within 1 mm = .40 marks, within 2 mm = 0	329mm	1	0,40
Measurement to be taken at the inside top point of the gla			
measurements within 1 mm = .40 marks, within 2 mm = 0	328mm	1	0,40
Measurement to be taken at the inside point of the curve d			
measurements within 1 mm = .40 marks, within 2 mm = 0	328mm	1	0,40
Measurement to be taken at the inside point of the curve d			

Criterion F Total Mark 20,00

measurements within 1 mm = 1.0 marks, within 2 mm = 0,770mm Measurement to be taken from centre of Top rail to the top edge of the bottom tread	3	1,30
measurements within 1 mm = 1,0 marks, within 2 mm = 0,610 mm Measurement to be taken with the Job laying on the Post and the Job being measured	3	1,30
measurements within 1 mm = 1,0 marks, within 2 mm = 0,467mm measurement to be taken from the back top square edge of the top rail to the top edge of the bottom tread	3	1,30
measurements within 1 mm = 0.80 marks, within 2 mm = 0,420mm Measurement to be taken using a straight edge along the top edge of the bottom tread	3	1,30
measurements within 1 mm = 0,50 marks, over 1 mm = 0,75mm Measure to be taken in the centre of the top rail	1	0,60
measurements within 1 mm = 0,40 marks, over 1 mm = 0,155mm measurement to be taken between bottom rail and middle rail	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,155mm Measurement to be taken between bottom rail and middle rail	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,165mm measurement to be taken between bottom rail and the bottom tread	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,165mm measurement to be taken between bottom rail and the bottom tread	1	0,45
measurements within 1 mm = 0,760 marks, over 1 mm = 0,85mm Measurement to be taken at the front	1	0,70
measurements within 1 mm = 0,37 marks, over 1 mm = 0,185mm measurement to be taken on the top edge on the Left Side	1	0,45
measurements within 1 mm = 0,37 marks, over 1 mm = 0,185mm Measurement to be taken on the top edge on the Right Side	1	0,45
measurements within 1 mm = 0,50 marks, over 1 mm = 0,315mm Measurement to be taken using a straight edge along the top edge of the bottom tread	1	0,60
measurements within 1 mm = 0,40 marks, over 1 mm = 0,220mm Measurement to be taken from the top of the bottom tread to the top edge of the bottom tread	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,220mm Measurement to be taken from the top of the bottom tread to the top edge of the bottom tread	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,220mm Measurement to be taken from the top of the bottom tread to the top edge of the bottom tread	1	0,45
measurements within 1 mm = 0,40 marks, over 1 mm = 0,220mm Measurement to be taken from the top of the bottom tread to the top edge of the bottom tread	1	0,45
measurements within 1 mm = 0,75 marks, over 1 mm = 0,30mm Measurement to be taken from the top of second tread to the top edge of the bottom tread	1	0,45
measurements within 1 mm = 0,75 marks, over 1 mm = 0,30mm Measurement to be taken from the top of second tread to the top edge of the bottom tread	1	0,45

Measurement to be taken from the top of second tread to th

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
no extra material = 2.5 1 piece extra material = 1.5 2 pieces extra material = 0		9	2,50
no extra material = 2.5 1 piece extra material = 1.5 2 pieces extra material = 0		9	2,50

Criterion G

Total
Mark

5,00

Competition

Total
Mark

100,00